

In the claims:

Claims 1-8 cancelled.

9. (Currently amended) A tensioning aggregate comprising a device for edge glueing; with mounting means for mounting edges of a product web and a region in which the product web is expanded on its edges and smoothed in front of said mounting means, said device for edge glueing including a spin spraying nozzle, which is located in said region in front of said mounting means and which is adapted to be arranged at a predetermined distance from the product web.

10. (Currently amended) A tensioning aggregate as defined in claim 9, wherein said spin spraying nozzle is arranged in said region at least on the edges of the product web at a predetermined distance from ~~the edges of the product web~~.

11. (Currently amended) A tensioning aggregate as defined in claim 9, wherein said spin spraying nozzle is arranged in said region in a center of the product web at a predetermined distance from ~~the sensor of the product web~~.

12. (Currently amended) A tensioning aggregate as defined in claim 9; and ~~further~~said tensioning aggregate comprising a tensioning chain; and an inlet device provided with pulling means, extending means and mounting said means for mounting of the edges of the product web on said tensioning chain and located one after the other, so that in the region of said pulling means and said mounting means the product web is expanded and smooth, said spin spraying nozzle being located in said region at a height or behind said expanding means in front of said mounting means, said mounting means being provided with openings for glue tracks.

13. (Currently amended) A tensioning aggregate as defined in claim 9; and ~~further~~said tensioning aggregate comprising an inlet device; and a tensioning chain, said device for edge glueing being arranged behind said inlet device on said tensioning chain; means for loosening the product web from said tensioning chain and smoothing the product web located on the edges above the product web and extending outwardly beyond the plane of the product web, said spin spraying nozzle being arranged on said means; and said mounting means provided directly behind said means and having openings for a glue track for another mounting of the product web on the tensioning chain.

14. (currently amended) ~~A tensioning aggregate as defined in claim 13~~ A tensioning aggregate comprising a device for edge glueing with mounting means for mounting edges of a product web and a region in which the product web is expanded on its edges and smoothed in front of said mounting means, said device for edge glueing including a spin spraying nozzle, which is located in said region in front of said mounting means and which is adapted to be arranged at a predetermined distance from the product web, said tensioning aggregate comprising an inlet device; and a tensioning chain, said device for edge glueing being arranged behind said inlet device on said tensioning chain; means for loosening the product web from said tensioning chain and smoothing the product web located on the edges above the product web and extending outwardly beyond the plane of the product web, said spin spraying nozzle being arranged on said means; and said mounting means provided directly behind said means and having openings for a glue track for another mounting of the product web on the tensioning chain, wherein the means have a pressing roller, said pressing roller being vertically displaceable while said mounting means being horizontally displaceable.

15. (Original) A tensioning aggregate as defined in claim 13, wherein said pressing roller is formed as a negative pressing roller.

16. (Currently amended) A tensioning aggregate as defined in claim 9; and ~~further~~said tensioning aggregate comprising an inlet device; a tensioning chain, said device for edge glueing being located behind said inlet device on said tensioning chain with a needle box; and means for releasing the product web from the tensioning chain and for clamping the product web and said mounting means generated as holding means for another mounting of the product web on the tensioning chain.

17. (Currently amended) ~~A tensioning aggregate as defined in claim 16~~ A tensioning aggregate comprising a device for edge glueing with mounting means for mounting edges of a product web and a region in which the product web is expanded on its edges and smoothed in front of said mounting means, said device for edge glueing including a spin spraying nozzle, which is located in said region in front of said mounting means and which is adapted to be arranged at a predetermined distance from the product web, said tensioning aggregate comprising an inlet device; a tensioning chain, said device for edge glueing being located behind said inlet device on said tensioning chain with a needle box; and means for releasing the product web from the tensioning chain and for clamping the product web and said mounting means generated as holding means for another mounting of the product web on the tensioning chain; and further comprising a pressing roller adapted to be arranged on the

edges above the product web under said needle box; and a holding wire arranged laterally near said pressing roller on said needle box, said spin spraying nozzle being arranged above said pressing roller.